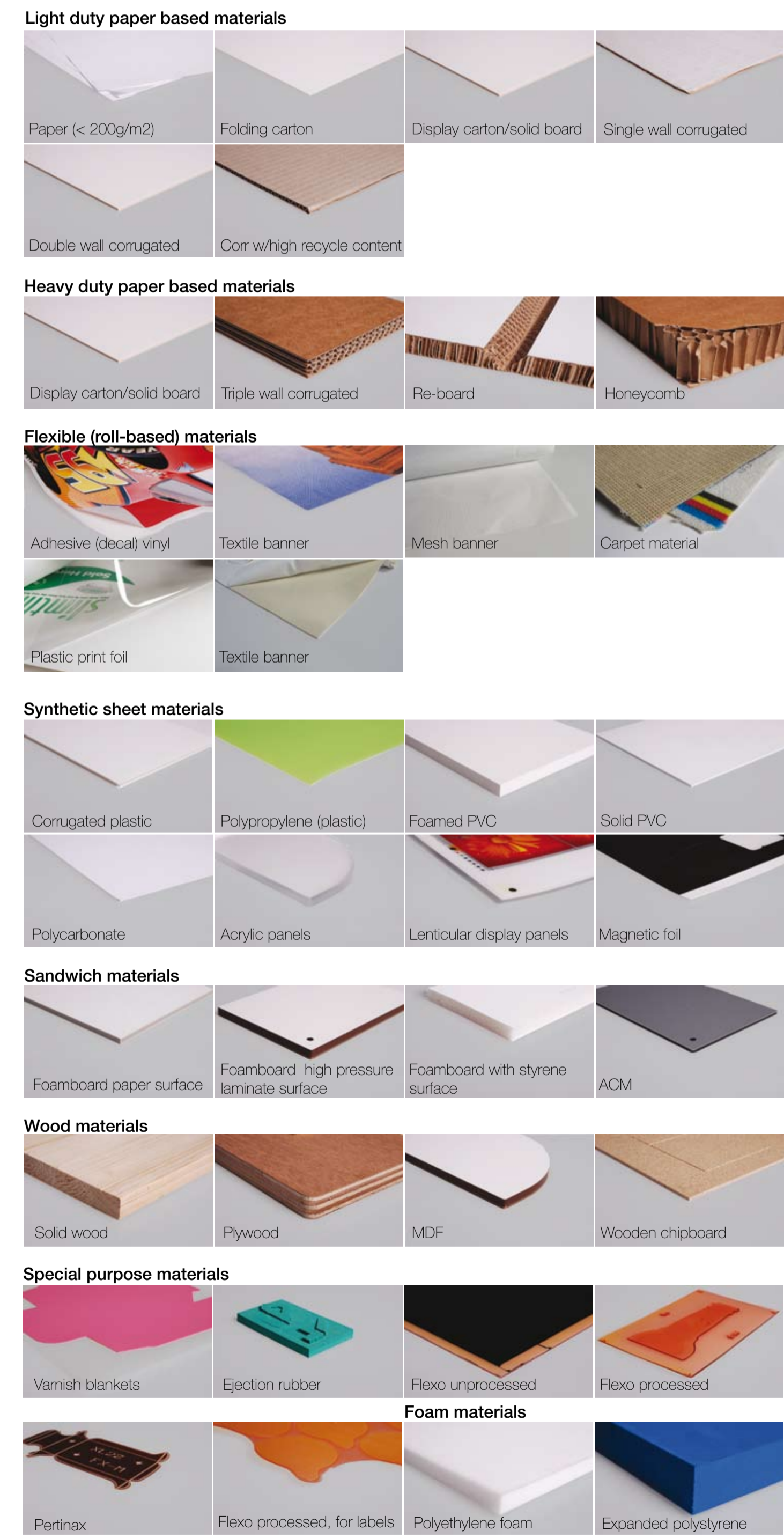


Kongsberg XL material and tooling guide



- Recommended cutting
- Alternative cutting
- Recommended creasing
- Alternative creasing
- Special treatment

	Std Reciprocating knife (Ø7AR825)	MP Hi-Frequency knife (Ø7AR841)	FoamKnife (Ø7AR871)	Long Stroke knife (Ø7AR805)	Folding Carton knife (Ø7AR821)	Triple Wall knife (Ø7AR823)	General Purpose knife (Ø7AR823)	Tang. Controlled knife T12 T13 (Ø7AR823)	Tang. Controlled knife T16 T17 (Ø7AR823)	Rigid Material knife (Ø7AR824)	Corrugated crease tool 25mm (Ø7AR824)	Folding Carton crease tool 15mm (Ø7AR824)	MicroCut tool (Ø7AR828)	KissCut knife (Ø7AR729)	RotaCut (Ø7AR828)	BevelKnife (Ø7AR729)	Drill tool (Ø7AR828)	MultiCut spindle (Ø7AR828)	HD knife tool - 17 (Ø7AR828)	HD knife tool - 30 (Ø7AR729)	V-notch knife 45° - 15mm (Ø7AR828)	V-notch knife 45° - 10mm (Ø7AR828)	V-notch knife 15° - 10mm (Ø7AR828)	V-notch knife 30° - 150mm wheels (Ø7AR828)			
Light duty paper based materials																											
Paper (< 200g/m2)																											
Folding carton																											
Single wall corrugated																											
Double wall corrugated																											
Corrugated with high recycle content																											
Heavy duty paper based materials																											
Display carton/solid board																											
Triple wall corrugated																											
Re-board up to 16 mm																											
Re-board 16-30 mm																											
Honeycomb up to 20 mm																											
Honeycomb 20-30 mm																											
Honeycomb 30-60 mm																											
Flexible (roll-based) materials																											
Adhesive (decal) vinyl																											
Reflex foil, diamond grade																											
Vinyl banner foil																											
Mesh banner																											
Textile banner																											
Carpet materials w/ rubber backing																											
Plastic print foil																											
Sandblasting foil																											
Synthetic sheet materials																											
Corrugated plastic < 5 mm																											
Corrugated plastic 5-10 mm																											
Polypropylene (plastic)																											
Clear vinyl																											
Foamed PVC (Forex®, Sintra®) < 5mm																											
Foamed PVC (Forex®, Sintra®) >= 5mm																											
Solid PV																											
Styrene, polystyrene																											
Polycarbonate < 1mm																											
Polycarbonate > 1mm																											
Acrylic panels																											
Lenticular display panels																											
Magnetic foil																											
Sandwich materials																											
Foamboard w/ paper surface																											
Foamboard w/ high pressure laminate surface																											
Foamboard w/ styrene surface																											
ACM (Aluminium composite materials)																											
Wood materials																											
Solid wood																											
Plywood																											
Medium density fibreboard (MDF)																											
Wooden chipboard																											
Special purpose materials																											
Varnish blankets																											
Ejection rubber (for dies)																											
Flexo clichés, unprocessed (Cyrel®)																											
Flexo clichés, processed, for corr. (Cyrel®)																											
Flexo clichés, processed, for labels (Cyrel®)																											
Phenolic counters (Pertinax®)																											
Foam materials																											
Polyethylene foam																											
Expanded polystyrene (EPS)																											



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